

D.M.KAPUR&SONS

TECHNICAL DATA BS-24		
PARTICULARS	In mm	In inches
Length of stroke	660	26
Length of ram without tool slide	1270	50
Ram bearing in column	826	32.5
Ram bearing in width	298	11.75
Tool slide traverse	2008	
Length of cross slide	895	35.25
Width of cross slide	298	11.75
Horizontal traverse of the table	610	24
Vertical traverse of the table	380 15	
Top clamping surface of universal table	356*445	14*17.5
Top clamping surface of the fixed table	370*610	14.5*24
Number of speeds to ram	4	
Range of seats	16-30-46-68	
Maximum distance of table to ram	450	18
Min. distance of table to ram	51	2
Tool holder size	25*32	1*1.25
Size of base plate	1676*635	66*25
Overall size of the machine	2134*1600*1067	84*63*42
Swivel Vice-width of jaws	229	9
Swivel opening of jaws	280	11
H.P required		3H.P

With warm regards,

**KUNAL KAPUR
(HEAD SALES- D.M.KAPUR&SONS)**